

CIGARETTE SPECIFICATION

EFFECTIVE DATE: 05/18/90
STANDARD PRODUCTION

MARLBORO "RED - CK/WH1 TPG" ULTRA LIGHTS 63MM REGULAR FTR
BRAND CODE-1760 (STD)

CIGARETTE LENGTH	: 83.0	MM	ETC (AR)	: 6.0	MG/CIG	5.5	+	6.4
TOBACCO ROD CIRCUM.	: 26.00	MM						
TOBACCO ROD LENGTH	: 56.0	MM						
FILTER LENGTH	: 27.0	MM						
TIPPING LENGTH	: 32.000	MM						
TOTAL R.T.D.	: 4.40	IN. H2O						
DILUTION TARGET	: 45.0	*/-	5.0	%				

TIPPING PAPER : 60MM X 3500M CK/WH1 SOL PPT-GRY 236MP, 12-61B-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG
: BY TYPE - TIPPER AND CIGARETTE (BAND) CODE SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINOLEY 355-381-01 PVA 62-050-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: NATIONAL 72-3146 PVA 61-032-A

SEAM ADHESIVE : FULLER WB-39070 PVA 61-044-A
: NATIONAL 25-1068 PVA 61-210-A

STD. FILLER - PACK Q.V.: A1760 - 13.25% MARLBORO ULTRA LIGHTS REGULAR FTR
*** NO TROPICAL FOR MARLBORO ULTRA LIGHTS FILLER***

CIGARETTE PAPER : 27.25MM X 6500M 50CU/0.6% (K/D110-6/F751) 10-021-A

TRY : **INK FOR PRINT DIE AND EXPORT OVERPRINTS**
: MARLBORO BLACK #37477(MK 9/MK 10/PROTOS) 60-915-A (Export Overprint)
: TRY #92458 GOLD (MK 9/PROTOS) 60-502-A (Machine * Only)

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING ADHESIVES UPDATED TO INCLUDE NATIONAL
: 72-3146; PM MATERIAL CODE 61-032-A. NO WEIGHT
: CHANGE, OK TO MIX.

PREPARED BY : ALLYSON M. HILBURN PRINTING DATE : 5/17/90
PREPARATION DATE : 5/17/90 PRINTING TIME : 14:42:57

APPROVED BY: *J E Bichut* SUPERSEDES SPECIFICATION DATED: 4/10/90

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